

# SAFETY DATA SHEET



ES897BE Flux-Off® Lead-Free

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : ES897BE Flux-Off® Lead-Free  
**Product code** : ES897BE, ES1697  
**Product description** : Cleaning solutions. Remover.  
**Product type** : Aerosol.  
**Other means of identification** : Fluxing agents Remover.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

### 1.3 Details of the supplier of the safety data sheet

Manufacturer  
Chemtronics  
8125 Cobb Center Drive  
Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer  
ITW Contamination Control BV  
Saffierlaan 5  
VZ-2132 Hoofddorp  
The Netherlands

Email: [info@itw-cc.com](mailto:info@itw-cc.com)

Tel: +31 88 1307 400  
FAX: +31 88 1307 499

**e-mail address of person responsible for this SDS** : [askchemtronics@chemtronics.com](mailto:askchemtronics@chemtronics.com)

#### National contact

ITW Contamination Control BV  
Saffierlaan 5  
VZ-2132 Hoofddorp  
The Netherlands

Email: [info@itw-cc.com](mailto:info@itw-cc.com)

Tel: +31 88 1307 400  
FAX: +31 88 1307 499

### 1.4 Emergency telephone number

#### National advisory body/Poison Centre

**Telephone number** : EMERGENCY HEALTH INFORMATION:  
Chemtrec - 1-800-424-9300 or collect 703-527-3887

#### Supplier

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

- Telephone number** : Chemtronics Product Information: 800-TECH-401 (800-832-4401)  
Chemtronics Customer Service: 800-645-5244  
Chemtrec 800-424-9300
- Hours of operation** : Chemtrec - 1-800-424-9300 or collect 703-527-3887  
For emergency responders  
24/7
- Information limitations** : EMERGENCY HEALTH INFORMATION:  
EMERGENCY SPILL INFORMATION:  
Transport information

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Aerosol 1, H222, H229

Skin Irrit. 2, H315

Eye Irrit. 2, H319

STOT SE 3, H336

Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

**Ingredients of unknown toxicity** : 68 percent of the mixture consists of component(s) of unknown toxicity

**Ingredients of unknown ecotoxicity** : Contains 7.5 % of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : Extremely flammable aerosol.  
Pressurised container: May burst if heated.  
Causes serious eye irritation.  
Causes skin irritation.  
May cause drowsiness or dizziness.  
Toxic to aquatic life with long lasting effects.

#### Precautionary statements

- Prevention** : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid release to the environment.
- Response** : IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
- Storage** : Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazardous ingredients** : acetone  
2-methylpentane (containing < 5 % n-hexane (203-777-6))

ES897BE Flux-Off® Lead-Free

## SECTION 2: Hazards identification

**Supplemental label elements** : Not applicable.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

### Special packaging requirements

**Containers to be fitted with child-resistant fastenings** : Not applicable.

**Tactile warning of danger** : Not applicable.

### 2.3 Other hazards

**Other hazards which do not result in classification** : None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
acetone	EC: 200-662-2 CAS: 67-64-1 Index: 606-001-00-8	≥25 - ≤50	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 Aquatic Chronic 1, H410 (M=10) EUH066	[1] [2]
2-methylpentane (containing < 5 % n-hexane (203-777-6))	EC: 203-523-4 CAS: 107-83-5 Index: 601-007-00-7	≥25 - ≤50	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1]
3-methylpentane	EC: 202-481-4 CAS: 96-14-0 Index: 601-007-00-7	≥10 - ≤25	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1]
2,3-dimethylbutane	EC: 201-193-6 CAS: 79-29-8 Index: 601-007-00-7	≥10 - ≤25	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1]
carbon dioxide	EC: 204-696-9 CAS: 124-38-9	≤10	Press. Gas Comp. Gas, H280	[2]
2,2-dimethylbutane	EC: 200-906-8 CAS: 75-83-2 Index: 601-007-00-7	≤10	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1]
methanol	EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X	≤1.8	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331	[1] [2]

## SECTION 3: Composition/information on ingredients

n-hexane	EC: 203-777-6 CAS: 110-54-3 Index: 601-037-00-0	<1	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 1, H370 Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Repr. 2, H361f (Fertility) STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 2, H411  <b>See Section 16 for the full text of the H statements declared above.</b>	[1] [2]
----------	---	----	---	---------

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

### Type

- [1] Substance classified with a health or environmental hazard  
 [2] Substance with a workplace exposure limit  
 [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII  
 [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII  
 [5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

## SECTION 4: First aid measures

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
Irritating to mouth, throat and stomach.  
nausea or vomiting  
stomach pains

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Extremely flammable aerosol. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed. Runoff to sewer may create fire or explosion hazard. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

## SECTION 5: Firefighting measures

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurised contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

### 6.4 Reference to other sections

- : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Pressurised container: protect from sunlight and do not expose to temperature exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.

## SECTION 7: Handling and storage

### Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination.

### Seveso Directive - Reporting thresholds (in tonnes)

#### Named substances

Name	Notification and MAPP threshold	Safety report threshold
Methanol	500	5000

#### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P3b: Flammable aerosols NOT containing flammable gases or flammable liquids	5000	50000
E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1	100	200

### 7.3 Specific end use(s)

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
acetone	<b>EU OEL (Europe, 12/2009). Notes: list of indicative occupational exposure limit values</b> TWA: 1210 mg/m <sup>3</sup> 8 hours. TWA: 500 ppm 8 hours.
carbon dioxide	<b>EU OEL (Europe, 12/2009). Notes: list of indicative occupational exposure limit values</b> TWA: 9000 mg/m <sup>3</sup> 8 hours. TWA: 5000 ppm 8 hours.
methanol	<b>EU OEL (Europe, 12/2009). Absorbed through skin. Notes: list of indicative occupational exposure limit values</b> TWA: 260 mg/m <sup>3</sup> 8 hours. TWA: 200 ppm 8 hours.
n-hexane	<b>EU OEL (Europe, 12/2009). Notes: list of indicative occupational exposure limit values</b> TWA: 72 mg/m <sup>3</sup> 8 hours. TWA: 20 ppm 8 hours.



## SECTION 8: Exposure controls/personal protection

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### DNELs/DMELs

No DNELs/DMELs available.

### PNECs

No PNECs available

## 8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.



## SECTION 8: Exposure controls/personal protection

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

**Physical state** : Liquid. [Aerosol.]  
**Colour** : Colourless.  
**Odour** : Hydrocarbon. [Slight]  
**Odour threshold** : Not available.  
**pH** : Not available.  
**Melting point/freezing point** : Not available.  
**Initial boiling point and boiling range** : 49°C  
**Flash point** : Closed cup: <-7°C [Tagliabue.]  
**Evaporation rate** : <1 (butyl acetate = 1)  
**Flammability (solid, gas)** : Not available.  
**Upper/lower flammability or explosive limits** : Not available.  
**Vapour pressure** : Not available.  
**Vapour density** : >1 [Air = 1]  
**Relative density** : 0.71  
**Solubility(ies)** : Not available.  
**Partition coefficient: n-octanol/ water** : Not available.  
**Auto-ignition temperature** : Not available.  
**Decomposition temperature** : Not available.  
**Viscosity** : Not available.  
**Explosive properties** : Not available.  
**Oxidising properties** : Not available.

### 9.2 Other information

**Solubility in water** : Not available.  
**Type of aerosol** : Spray  
**Heat of combustion** : 23.8 kJ/g

No additional information.

## SECTION 10: Stability and reactivity

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. open flames, sparks and static discharge Do not allow vapour to accumulate in low or confined areas.

## SECTION 10: Stability and reactivity

**10.5 Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
acetone	LD50 Oral	Rat	5800 mg/kg	-
methanol	LC50 Inhalation Gas.	Rat	145000 ppm	1 hours
	LC50 Inhalation Gas.	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-
n-hexane	LC50 Inhalation Gas.	Rat	48000 ppm	4 hours
	LD50 Oral	Rat	15840 mg/kg	-

**Conclusion/Summary** : Not available.

#### Acute toxicity estimates

Route	ATE value
Oral	3650 mg/kg
Dermal	10950 mg/kg
Inhalation (vapours)	109.5 mg/l

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
acetone	Eyes - Mild irritant	Human	-	186300 parts per million	-
	Eyes - Mild irritant	Rabbit	-	10 microliters	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	20 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	395 milligrams	-
methanol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	40 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
n-hexane	Eyes - Mild irritant	Rabbit	-	10 milligrams	-

**Conclusion/Summary** : Not available.

#### Sensitisation

**Conclusion/Summary** : Not available.

#### Mutagenicity

**Conclusion/Summary** : Not available.

#### Carcinogenicity

**Conclusion/Summary** : Not available.

#### Reproductive toxicity

**Conclusion/Summary** : Not available.

#### Teratogenicity

**Conclusion/Summary** : Not available.

#### Specific target organ toxicity (single exposure)

## SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
acetone	Category 3	Not applicable.	Narcotic effects
2-methylpentane (containing < 5 % n-hexane (203-777-6))	Category 3	Not applicable.	Narcotic effects
3-methylpentane	Category 3	Not applicable.	Narcotic effects
2,3-dimethylbutane	Category 3	Not applicable.	Narcotic effects
2,2-dimethylbutane	Category 3	Not applicable.	Narcotic effects
methanol	Category 1	Not determined	Not determined
n-hexane	Category 3	Not applicable.	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
n-hexane	Category 2	Not determined	Not determined

### Aspiration hazard

Product/ingredient name	Result
2-methylpentane (containing < 5 % n-hexane (203-777-6))	ASPIRATION HAZARD - Category 1
3-methylpentane	ASPIRATION HAZARD - Category 1
2,3-dimethylbutane	ASPIRATION HAZARD - Category 1
2,2-dimethylbutane	ASPIRATION HAZARD - Category 1
n-hexane	ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes skin irritation.
- Ingestion** : Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
Irritating to mouth, throat and stomach.  
nausea or vomiting  
stomach pains

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

## SECTION 11: Toxicological information

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**Conclusion/Summary** : Not available.

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
acetone	Acute EC50 20.565 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 6000000 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 10000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 5600 ppm Fresh water	Fish - Poecilia reticulata	96 hours
	Chronic NOEC 4.95 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.016 ml/L Fresh water	Crustaceans - Daphniidae	21 days
	Chronic NOEC 0.1 ml/L Fresh water	Daphnia - Daphnia magna - Neonate	21 days
	Chronic NOEC 5 µg/l Marine water	Fish - Gasterosteus aculeatus - Larvae	42 days
methanol	Acute EC50 16.912 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 2500000 µg/l Marine water	Crustaceans - Crangon crangon - Adult	48 hours
	Acute LC50 3289 to 4395 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 290 mg/l Fresh water	Fish - Danio rerio - Egg	96 hours
n-hexane	Chronic NOEC 9.96 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 113000 µg/l Fresh water	Fish - Oreochromis mossambicus	96 hours

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

### 12.3 Bioaccumulative potential

## SECTION 12: Ecological information

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
acetone	-0.23	-	low
3-methylpentane	3.6	-	low
2,3-dimethylbutane	3.42	-	low
carbon dioxide	0.83	-	low
2,2-dimethylbutane	3.82	-	low
methanol	-0.77	<10	low
n-hexane	4	501.187	high

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

**PBT** : Not applicable.

**vPvB** : Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.








**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number</b>	1950	1950	1950	1950
<b>14.2 UN proper shipping name</b>	Aerosols, flammable	Aerosols, flammable	Aerosols, flammable	Aerosols, flammable
<b>14.3 Transport hazard class(es)</b>	2.1  	2.1  	2.1  	2.1 
<b>14.4 Packing group</b>	-	-	-	-

ES897BE Flux-Off® Lead-Free

## SECTION 14: Transport information

<b>14.5 Environmental hazards</b>	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
<b>Additional information</b>	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.  <b><u>Tunnel code</u></b> (D)	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** : Not available.

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**EU Regulation (EC) No. 1907/2006 (REACH)**

**Annex XIV - List of substances subject to authorisation**

**Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Other EU regulations**

**Europe inventory** : All components are listed or exempted.

**Industrial emissions (integrated pollution prevention and control) - Air** : Listed

**Ozone depleting substances (1005/2009/EU)**

Not listed.

**Prior Informed Consent (PIC) (649/2012/EU)**

Not listed.

**Aerosol dispensers** :



## SECTION 15: Regulatory information



Extremely flammable

### Seveso Directive

This product is controlled under the Seveso Directive.

### Named substances

Name
Methanol

### Danger criteria

Category
P3b: Flammable aerosols NOT containing flammable gases or flammable liquids E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol (Annexes A, B, C, E)

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

<b>Australia</b>	: All components are listed or exempted.
<b>Canada</b>	: All components are listed or exempted.
<b>China</b>	: All components are listed or exempted.
<b>Japan</b>	: <b>Japan inventory (ENCS)</b> : All components are listed or exempted. <b>Japan inventory (ISHL)</b> : Not determined.
<b>Malaysia</b>	: Not determined.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: All components are listed or exempted.

### **15.2 Chemical safety assessment**

- : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

Indicates information that has changed from previously issued version.

### Abbreviations and acronyms

: ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DMEL = Derived Minimal Effect Level  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PBT = Persistent, Bioaccumulative and Toxic  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number  
 vPvB = Very Persistent and Very Bioaccumulative

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Aerosol 1, H222, H229 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H336 Aquatic Chronic 1, H410	On basis of test data Calculation method Calculation method Calculation method Calculation method

### Full text of abbreviated H statements

H222, H229	Extremely flammable aerosol. Pressurised container: May burst if heated.
H225	Highly flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H301	Toxic if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

### Full text of classifications [CLP/GHS]

Acute Tox. 3, H301	ACUTE TOXICITY (oral) - Category 3
Acute Tox. 3, H311	ACUTE TOXICITY (dermal) - Category 3
Acute Tox. 3, H331	ACUTE TOXICITY (inhalation) - Category 3
Aerosol 1, H222, H229	AEROSOLS - Category 1
Aquatic Chronic 1, H410	LONG-TERM AQUATIC HAZARD - Category 1
Aquatic Chronic 2, H411	LONG-TERM AQUATIC HAZARD - Category 2
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
EUH066	Repeated exposure may cause skin dryness or cracking.
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Press. Gas Comp. Gas, H280	GASES UNDER PRESSURE - Compressed gas
Repr. 2, H361f	REPRODUCTIVE TOXICITY (Fertility) - Category 2
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 1, H370	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

Date of printing : 12/7/2016

ES897BE Flux-Off® Lead-Free

SECTION 16: Other information

Date of issue/ Date of revision : 12/7/2016  
Date of previous issue : No previous validation  
Version : 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.  
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.